

 220

220 gr



Textile Banner 220 gr

Premium, lightweight 220g/m² polyester mesh banner, compatible with direct sublimation and highly resistant to wrinkles. Ideal for front banners, displays and other applications.

FACE MATERIAL

- Polyester knitting

	<i>Value</i>
Finish	Matte
Weight (g/m ²)	220
Type of Yarn	75DX75D
Tear resistance (N/5cm)	280X280
Opacity (%)	51
Clamping temperature °C	195 °C, 30-60 s
Fire behavior (DIN 4102-1)	B1

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DURABILITY

- DURABILITY: < 1 year
 - Shelf Life: 24 months from the date of manufacture, applicable only to material that has not been processed, and stored according to the following conditions:
 - This material must be stored at a temperature of $20^{\circ}\text{C} \pm 5^{\circ}\text{C}$ and $50\% \pm 5\%$ relative humidity, without major climate deviations.
 - The storage area must be dry and clean.
 - Keep the material in the original package when not in use, in order to protect it from dust and contamination.
 - Do not expose to direct sunlight or heat sources.
 - The product should be stored vertically, so that its quality is not compromised.
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PRINTING METHODS

- Specially developed for direct sublimation and transfer printing.
 - Excessive ink on the product will result in changes to its characteristics, improper drying, delamination, and/or poor product performance.
 - To achieve the best possible print quality, ensure you are using the correct print profiles.
 - Inadequate drying can result in curling and wrinkling, affecting the material's performance.
 - A minimum drying time of 48 hours is recommended before any further processing. Drying should be done with the product unwound.
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APPLICATION

- Printed materials must be adequately dried before processing or application.
 - Do not expose to combustible vapors or spills.
 - Non-vertical application significantly reduces durability, as do climatic conditions and solar exposure angles.
 - Before using the fabric, we recommend it remains at workplace temperature for at least 24 hours.
 - Other factors not described may influence performance during use.
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IMPORTANT REMARKS

- The information provided here is based on our knowledge and practical experience. It is intended as a source of information and does not constitute a guarantee. Subject to change without notice.
- The user must determine the compatibility of the material with the intended specific application before use.
- We recommend using the same batch of material for the same job.
- Decal is not responsible for misuse or improper storage and cannot be held liable for losses or damages to third parties.

Revision date of the technical data sheet: 28/10/24
Approved by: SC

Please, check our website www.decal-adhesive.com for additional information or request any clarification needed from our technicians.