



frontlit  
laminated



greyback



high tear  
resistance



440 gr



## decalf banner FL GB HTR 440

White PVC-laminated polyester canvas with 440g/m<sup>2</sup>, 1000x1000 Denier base yarn and 9x9 inch weft density, which gives it excellent tear resistance. The greyback colour provides 100% opacity. The special surface coating optimises ink adhesion and colour reproduction for long-lasting prints.

### FACE MATERIAL

- Laminated Banner Greyback

Finish	White Glossy	White Matte	Tolerance	Standard
	Value	Value		
Weight (g/m <sup>2</sup> )	440	440	± 15g	DIN 53352
Amount of thread (D)	1000*1000	1000*1000		Digidelta Test Method
Mesh (sq.in)	9*9 (sq.in)	9*9 (sq.in)		Digidelta Test Method
Service temperature °C	-10 a 60	-10 a 60		

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### DURABILITY

- DURABILITY: < 6 months
  - Shelf Life: 12 months from the date of manufacture, applicable only to material that has not been processed, and stored according to the following conditions:
  - This material must be stored at a temperature of  $20^{\circ}\text{C} \pm 5^{\circ}\text{C}$  and  $50\% \pm 5\%$  relative humidity, without major climate deviations.
  - The storage area must be dry and clean.
  - Keep the material in the original package when not in use, in order to protect it from dust and contamination.
  - Do not expose to direct sunlight or heat sources.
  - The product must be stored vertically, so that its quality is not compromised.
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### PRINTING METHODS

- Specially developed for solvent, eco-solvent, and UV printing.
  - Excessive ink on the product will result in changes to its characteristics, improper drying, delamination, and/or poor product performance.
  - To achieve the best possible print quality, ensure you are using the correct print profiles.
  - Inadequate drying can result in curling and wrinkling, impacting the material's performance.
  - A minimum drying time of 48 hours is recommended before any further processing. Drying should be done with the product unwound.
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### APPLICATION

- Printed materials must be adequately dried before processing or application.
  - Do not expose to combustible vapors or spills.
  - Non-vertical application significantly reduces durability, as do climatic conditions and solar exposure angles.
  - Other factors not described may influence performance during use.
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### IMPORTANT REMARKS

- The data provided in this information is based on our knowledge and practical experience. It is intended as a source of information and does not constitute a guarantee. Subject to change without notice.
- The user must determine the compatibility of the material with the intended specific application before use.
- We recommend using the same batch of product for a job.
- Decal is not responsible for misuse or improper storage and cannot be held liable for losses or damages to third parties.

Revision date of the technical data sheet: 23/10/24  
Approved by: SC

Please, check our website [www.decal-adhesive.com](http://www.decal-adhesive.com) for additional information or request any clarification needed from our technicians.